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### **ECO - SIL 606**

ECO - SIL 606 is a long-chain alkyl aryl Polysiloxane. Compared to the traditional polydimethylsiloxane, SIL 606 has many excellent properties.

Used as die casting lubricant, SIL 606 is suitable for soft metal (aluminium, zinc, magnesium, etc.) on die casting. The surface of the product is bright, and SIL 606 is not carbonated on the mold surface.

ECO - SIL 606 does not affect the secondary printing and finishing.

# **Typical Applications**

# Casting lubricant

### **Usage**

Emulsify or dilute ECO - SIL 606 before use. Nonionic surfactants and aliphatic hydrocarbons are available.

# **Key Features**

- $\bullet$  The surface of the release product is bright and ECO SIL 606 is not carbonated on the mold surface
- Does not affect the secondary printing and finishing

## **Typical Physical Properties**

Appearance: Light Yellow Transparent Liquid

Viscosity (cSt, 250C) : 1500 Refractive Index (250C) : 1.4650 Specific Gravity (25/250C) : 0.92

Active Content (%):100

### **Storage**

Store in closed container

# **Shelf Life**

24 months